



Soldering - Through Hole Versions

Hand soldering: Max 350°C for max. 3 sec., this applies for both low temperature and high temperature versions.

Wave soldering: Heat built up in the switch during pre-heating and soldering must not exceed the maximum operating temperature of the switch. If, for some reason, a high pre-heating temperature is required, MEC recommend the high temperature switches.

Soldering IEC 68-2-20

Soldering iron - max. 350°C for max. 3 sec. Flux tight.

Unimec low temperature: Surrounding temperature max. 75°C.